



David P Erfert
Refinery Manager
Trainer Refinery

ConocoPhillips
Trainer Refinery
4101 Post Road
Trainer, PA 19061
Phone 610.364.8020

Certified Mail Return Receipt 7009 2820 0002 5400 2652

Office of Enforcement and Compliance Assurance
Office of Federal Activities, International Compliance Assurance Division (2254A)
Environmental Protection Agency,
1200 Pennsylvania Ave., NW.
Washington, DC 20460
Attn: Robert G Heiss, Director
International Compliance Assurance

February 28, 2011

RE: 2010 Annual Hazardous Waste Exportation Report

Dear Sir or Madam:

Enclosed with this letter is the Annual Hazardous Waste Exportation Report for the ConocoPhillips Trainer, PA Refinery (PAR000015768). This report was prepared in compliance with 40 CFR 262.56. It addresses waste exports for calendar year 2010.

I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information including the possibility of fine and imprisonment.

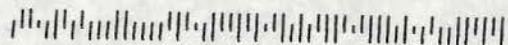
If you have any questions or concerns, please contact Lewis R. Schoenberger at 610-364-8028.

Sincerely,

David P. Erfert,
Refinery Manager.

received
SDN 3/3/11

AINER PLANT
01 POST ROAD
AINER, PA 19061



7009 2820 0002 5400 2652

ConocoPhillips
L. Schoenberg



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Office of Federal Activities
International Compliance Assurance Division (2254A)
1200 Pennsylvania Ave, NW
Washington, DC 20460
Attn: Robert G Heiss, Director
Internal Compliance Assurance

Scott

Site and mailing address
 CONOCO PHILLIPS COMPANY
 4101 Post Road
 Trainer, Pennsylvania
 19061
 EPA ID No: PARO00015768

Consignee
 STABLEX CANADA INC.
 760 boul. Industriel
 Blainville, Quebec
 J7C 3V4
 EPA ID No: NYD980756415

Waste Description	Shipping Names	Classes	Code (UN/NA)
011644 Processed Sludge	RQ Waste environmentally hazardous substances, 9 solid, n.o.s.		UN3077
EPA Codes F037-F038, K049			
Notice File No: IMP 09-187 line no: 2			
Transporter (s): FREEHOLD CARTAGE INC.		EPA ID No: NJD054126164	
Total bulk shipments: 24		Total weight: 382.39 S. Tons	

Waste Description	Shipping Names	Classes	Code (UN/NA)
011644 Processed Sludge	RQ Waste environmentally hazardous substances, 9 solid, n.o.s.		UN3077
EPA Codes F037-F038, K049			
Notice File No: IMP 10-190 line no: 2			
Transporter (s): FREEHOLD CARTAGE INC. HORWITH TRUCKS INC.		EPA ID No: NJD054126164 EPA ID No: PAD146714878	
Total bulk shipments: 32		Total weight: 509.30 S. Tons	

Waste Description	Shipping Names	Classes	Code (UN/NA)
013751 Refinery Debris	RQ Waste environmentally hazardous substances, 9 solid, n.o.s.		UN3077
EPA Codes D001, D043, F001, F039, K048, K052, K169-K172, P001, P205, U001, U411			
Notice File No: IMP 10-190 line no: 3			
Transporter (s): HORWITH TRUCKS INC.		EPA ID No: PAD146714878	
Total bulk shipments: 1		Total weight: 9.93 S. Tons	

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